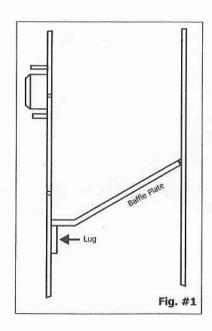
Installation Instructions

KeyPort Model — FS

ALWAYS WEAR APPROPRIATE SAFETY EQUIPMENT WHEN INSTALLING *KeyPort!!!*

- 1. Select a location on concrete slab that is level and at least 4" from edge of concrete.
- 2. Using the enclosed template, transfer the hole locations to the concrete. Check that hole locations measure 5 3/8" x 7 5/8".
- 3. Drill straight holes using a hammer drill and carbide-tipped masonry bit. The drill bit should be 1/2" diameter and it is imperative that the hole be cleared of dust and debris using a wire brush, compressed air, or vacuum. Holes are to be 4" deep.
- 4. Insert the wedge anchors into each hole. Spin the nut onto the wedge anchor. Leave the nut at the top of the wedge anchor to protect the threads from damage while driving the anchors into the concrete. Hammer the wedge anchors into the hole to the correct depth (4"). 1 ½ inch of the threaded portion of the anchor bolt should be exposed above the concrete.
- 5. Secure the wedge to the concrete by running the nut and washer down to the concrete finger tight. Using a wrench, tighten the nut 3 to 4 turns. This will set the wedge anchor securely into the concrete. Remove nut and washer from bolts.
- 6. For added strength and weather protection, fill the remaining hole opening with epoxy. Since wedge anchor is already set, there is no need to wait for epoxy to cure before completing installation.
- 7. Position *KeyPort* onto protruding bolts. Place washer and nut onto bolts and tighten securely. Access to bolts will be through lower door opening.
- 8. Baffle Plate found inside of *KeyPort* is positioned as shown in Fig. #1 resting on top of lug just below door opening.



For technical assistance with installation, contact: LIS @ (918) 342-3127

Manufactured in the USA by:

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